# **Specification of Thermoelectric Module**

TEC1-07105

# **Description**

The 71 couples, 30 mm × 30 mm size module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100/200 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

#### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

# Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

# **Performance Specification Sheet**

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>	
DT <sub>max</sub> (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side	
U <sub>max</sub> (Voltage)	8.9	9.6	Voltage applied to the module at DT <sub>max</sub>	
I <sub>max</sub> (amps)	5	5	DC current through the modules at DT <sub>max</sub>	
Q <sub>Cmax</sub> (Watts)	28.0	30.6 Cooling capacity at cold side of the module under DT = 0 °C		
AC resistance (ohms)	1.4	1.5	The module resistance is tested under AC	
Tolerance (%)	10%		For thermal and electricity parameters	

#### Geometric Characteristics Dimensions in millimeters

# 30±0.1 Positive lead wire (Red) 20 AWG leads PVC insulated 125 + 1Cold side:To See ordering option Hot side: Th See ordering option // See ordering option A

# **Manufacturing Options**

#### A. Solder:

B. Sealant:

1. T100: BiSn (Tmelt=138°C) 1. NS: No sealing (Standard)

2. T200: CuAgSn (Tmelt =  $217^{\circ}$ C) 2. SS: Silicone sealant

3. T240: SbSn (Tmelt =  $240^{\circ}$ C) 3. EPS: Epoxy sealant

#### C. Ceramics:

#### **D.** Ceramics Surface Options:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%) 1. Blank ceramics (not metalized)

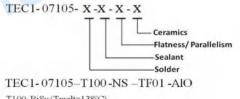
2. Aluminum Nitride (AlN) 2. Metalized

# **Ordering Option**

Suffix	Thickness	Flatness/	Lead wire length(mm)
	H (mm)	Parallelism (mm)	Standard/Optional length
TF	$0:3.95 \pm 0.1$	0:0.07/0.07	125±1/Specify
TF	$1:3.95 \pm 0.03$	1:0.025/0.025	125±1/Specify

Eg. TF01: Thickness  $3.95 \pm 0.1$  (mm) and Flatness 0.025/0.025 (mm)

# Naming for the Module



T100: BiSn(Tmelt=138°C)

NS: No sealing

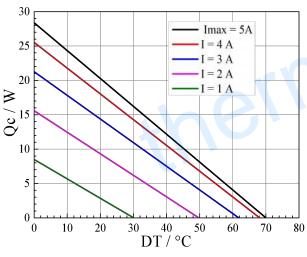
TF01: Thickness ± 0.1 (mm) and Flatness/Parallelism 0.025/0.025 (mm)

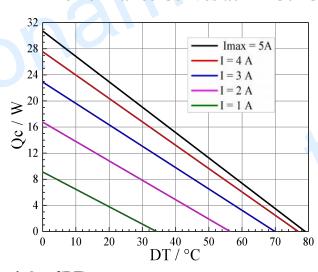
# **Specification of Thermoelectric Module**

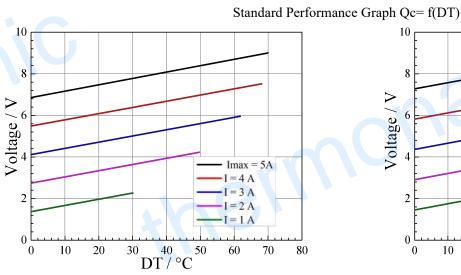
### **TEC1-07105**

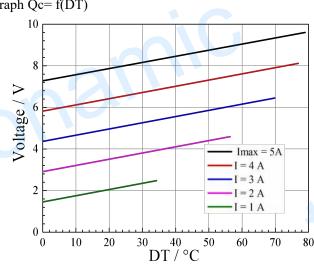


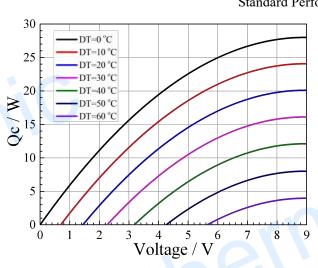
#### Performance Curves at Th=50 °C

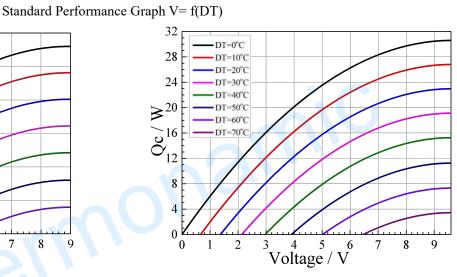












Standard Performance Graph Qc = f(V)

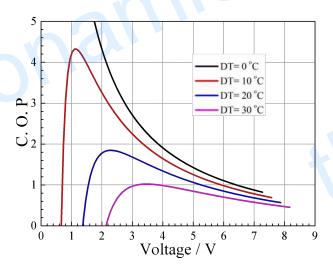
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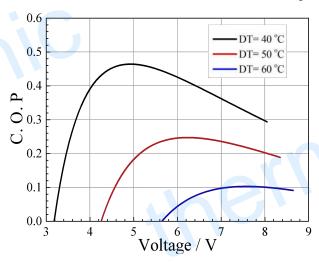
#### Performance Curves at Th=27 °C

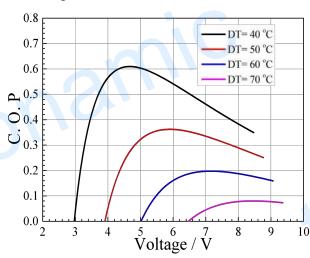
# DT = 0 °C $DT = 10^{\circ}C$ DT= 20 °C . Ч DT= 30 °C Voltage<sup>5</sup>/V<sup>6</sup>

# Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power Qc/Input power ( $V \times I$ ).

# **Operation Cautions**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC

Note: All specifications subject to change without notice.